Timeless Balance





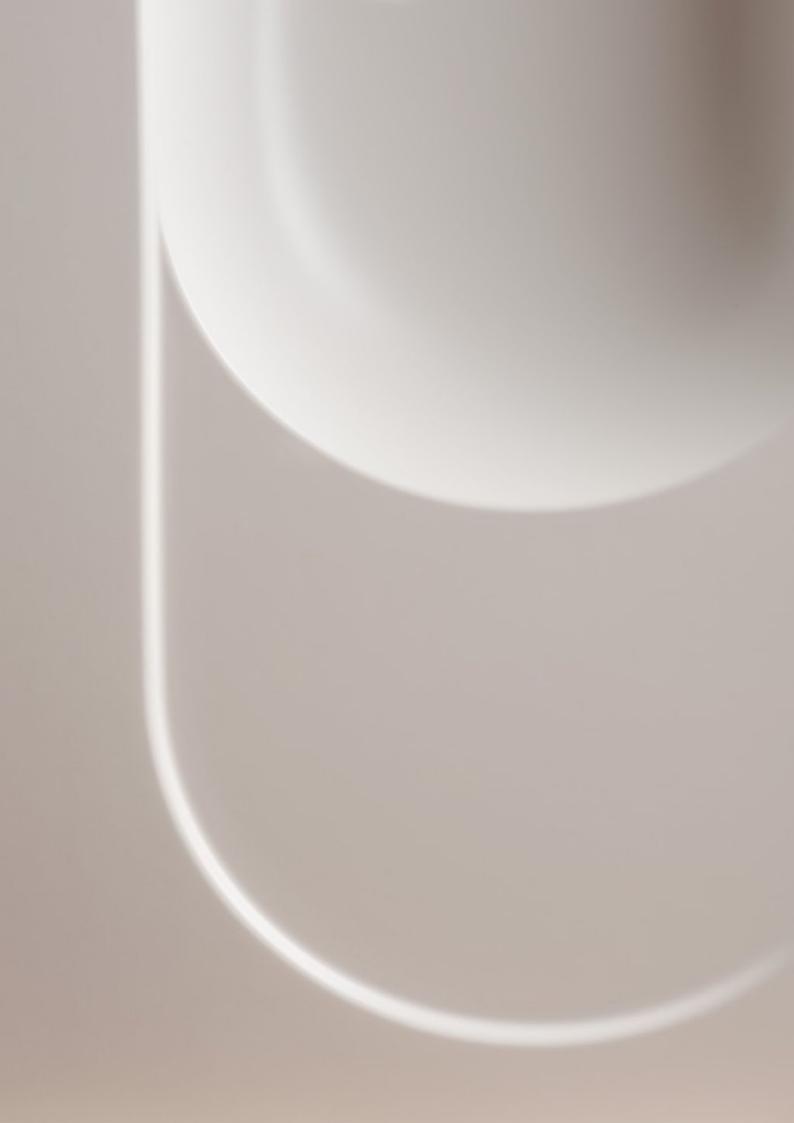












Meridian Collection

Timeless Balance

Simplicity, neutral tones and a refined finish define a collection that stands out for its balance of functionality and elegance. With its light, flowing forms and subtle curves, Meridian seamlessly integrates into contemporary spaces.

The collection is crafted from high-quality materials to ensure durability and comfort, combining thoughtful design with lasting quality.

Meridian is contemporary, sustainable and timeless. It fosters a sense of calm, creating an atmosphere of wellbeing.

Introduction 9

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26 46







60 64

Precise & Versatile Design



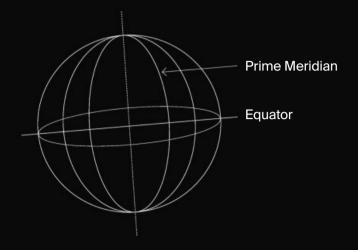
Designed by Barcelona-based studio Altherr Désile Park, Meridian reinterprets the architectural heritage of the Mediterranean through a modern lens. The result is a collection that evokes serenity while embracing innovation and contemporary living.

Born from the interplay between geometry and the natural rhythm of time, Meridian captures the smooth transition between moments, evoking harmony between light and shadow.

For the designers, timelessness is not only about enduring aesthetics, but also about evolution. Redesigning a collection that has already stood the test of time meant preserving its essence, while refining details to enhance its relevance.

Crafted from premium materials chosen for their durability and minimal environmental impact, the collection's flowing curves and neutral tones bring a sense of serenity to the space. Its adaptable design ensures a seamless fit in a variety of interiors, creating a perfect balance between form and function in everyday life.

"Inspired by the invisible line that separates light from shadow, Meridian reflects the perfect balance that adapts to the changing light throughout the day."



The Precision of a Timeless Design



Precise & Versatile Design 13



The Collection

Rooted in the harmony of functionality and design, the collection is characterised by sophisticated proportions and understated elegance. Straight lines are softened by delicate contours, while the purity of its materials and the warmth of its finishes evoke a sense of serenity.





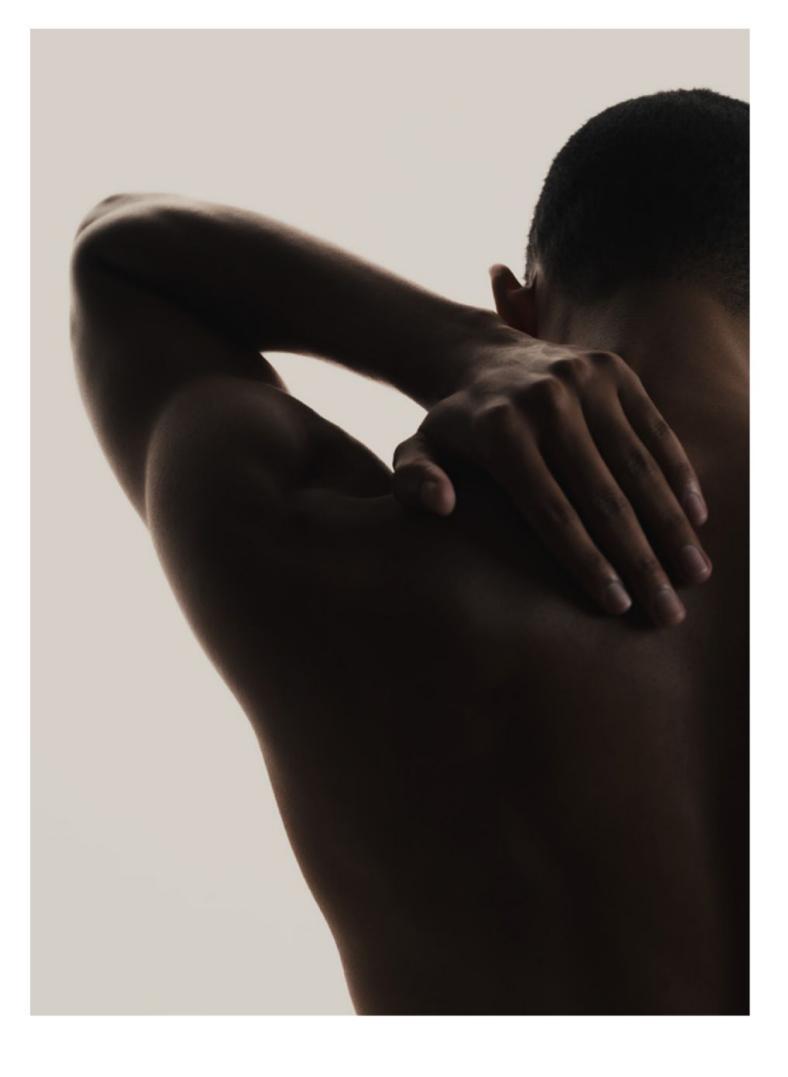


Base unit with two drawers and open shelf in matt white and alder, 800 mm / Basin in matt white / Ona faucet and Allegro accessories in matt white / Luna Ambient mirror / Back-to-wall single floorstanding toilet in matt white / PS3 dual flush plate in matt white

[←] Floorstanding structure with shelf, towel holder and basin in matt black, 800 mm / Auxiliary unit with one drawer in alder / Auxiliary metal box in matt black / Ona faucets in matt black / Wall-hung toilet, PS5 dual flush plate in matt black / Cratos shower tray in white / Ura L2-E shower enclosure and Rainsense shower head in matt black



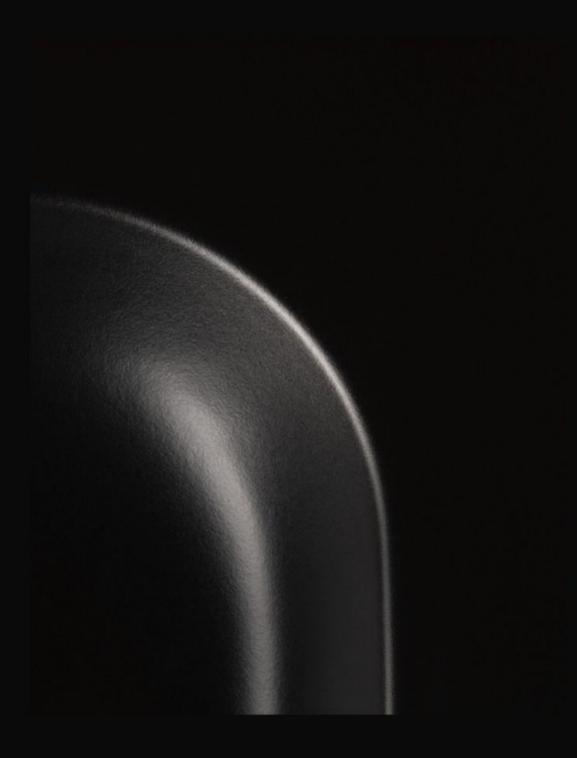
Meridian blends into any environment, from the main bathroom of a home to the suite of an exclusive hotel. Its fine style, architectural forms, and harmonious finishes transform the space into a sanctuary of wellbeing.





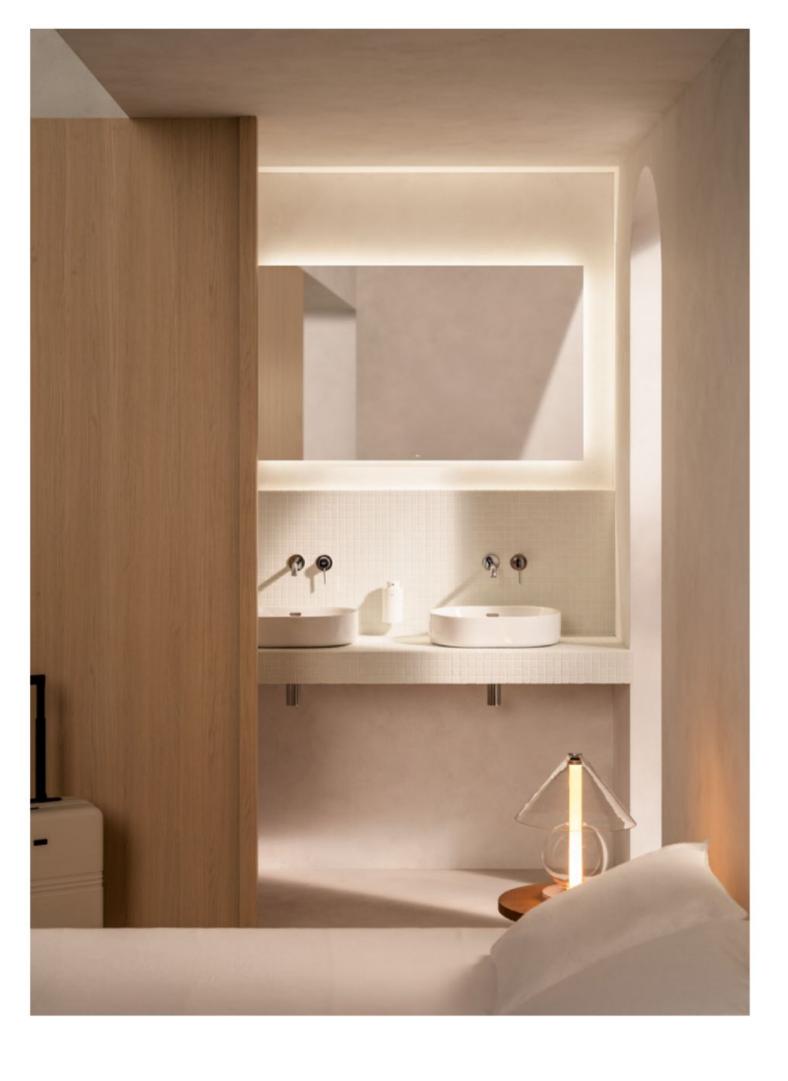
Auxiliary unit with one drawer in ebony / Auxiliary metal box in matt black

One of Meridian's defining qualities is its ability to adapt seamlessly to different spaces. Its flexible design allows for multiple configurations and finishes, ensuring a perfect fit in any setting. The simplicity of its forms and its practical approach ensure that each piece integrates naturally, enhancing both functionality and aesthetics.





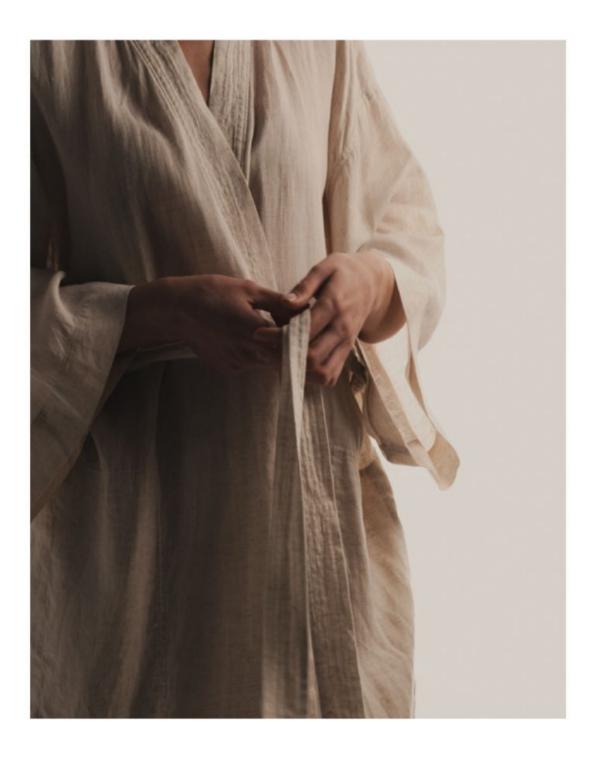
Base unit with two drawers and open shelf in matt black and ebony, $600 \, \text{mm}$ / Basin in matt black / Ona faucet and Tempo robe hook in matt black / Luna Ambient mirror



With a palette of neutral tones and a serene aesthetic, Meridian creates a soothing atmosphere in the bathroom. Its well-composed lines and enduring character make it an ideal choice not only for the home, but also for the hospitality sector, where a sense of comfort and exclusivity are essential.

 $Over \, countertop \, basins \, in \, white, \, 460 \, mm \, / \, Nu \, faucets \, in \, chrome \, / \, Hotels \, Round \, soap \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, dispenser \, dis$









Basins & Furniture

The design of the Meridian basin is light and contemporary. With ceramics and furniture available in a sophisticated range of colours, each piece sets the tone for a variety of interior styles. Neutral tones and subtle contours bring harmony to a room and create the perfect atmosphere.

The collection ensures both quality and comfort, incorporating remarkably lightweight yet durable Fineceramic® basins. Complemented by wooden furniture that adds rich texture, this harmonious interplay of ceramics and wood creates a warm, inviting ambience - perfect for creating beautifully balanced spaces that exude timeless elegance.





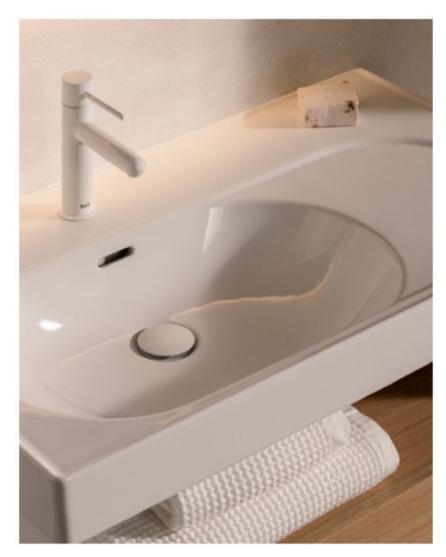
Made from Fineceramic®, the basins achieve exceptional lightness while maintaining remarkable strength. This innovative approach to bathroom design redefines the balance between delicacy and durability, proving that elegance and resilience can coexist.





 $Basin\ in\ matt\ white\ /\ Ona\ faucet\ and\ Allegro\ tumbler\ in\ matt\ white\ /\ Luna\ Ambient\ mirror$

The collection's ceramic finishes offer a range of distinct aesthetic expressions. A matt white finish brings a sense of stillness, making it ideal for contemporary settings, while a glossy white finish adds luminosity, creating a more vibrant and airier feel.



Asymmetric basin in white / Base unit with two drawers and open shelf in matt white and alder / Nu faucet in glossy white $\,$



Base unit with two drawers and open shelf in matt white and alder, $800 \, \text{mm}$ / Basin in matt white / Ona faucet and Allegro accessories in matt white / Luna Ambient mirror



Floorstanding structure with shelf, towel holder and basin in matt black, 800 mm / Auxiliary unit with one drawer in alder / Auxiliary metal box in matt black / Ona faucets and Allegro accessories in matt black

Black gives the basin a distinguished presence and facilitates the introduction of bold visual interplays enhancing the sophistication of the room.



Basin in matt black / Kay faucet and Allegro accessories in matt black / Luna Ambient mirror

Basins & Furniture 37

→ Floorstanding structure with shelf and towel holder in matt black, 800 mm / Basin in matt white / Auxiliary unit with one drawer in light birch / Auxiliary metal box in matt black / Ona faucet in matt white / Luna Ambient mirror / Cratos shower tray in white / Ura L2-E shower enclosure and Rainsense shower head in matt white / Wall-hung toilet in matt white / PS3 dual flush plate in matt white

Floorstanding structure with shelf, towel holder and basin in matt black, 800 mm / Auxiliary unit with one drawer in ebony / Auxiliary metal box in matt black / Kay faucet and Allegro tumbler in matt black / Luna Ambient mirror / Cratos shower tray in white / Ura L2-E shower enclosure and Rainsense shower head in matt black

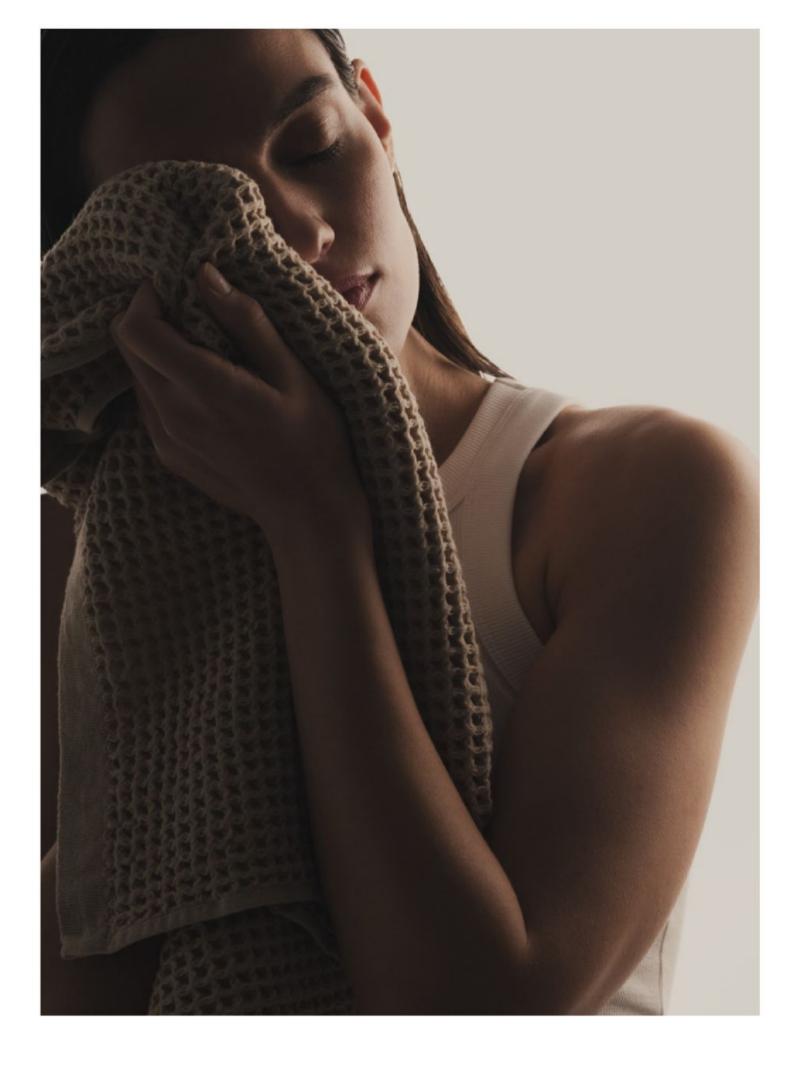


Two lines of furniture have been designed to complement the space. The floorstanding version has a metal structure available in matt black. It can be complemented with a range of wooden drawers in alder, light birch, ebony finishings, and open metal boxes in black.





Base unit with two drawers and open shelf in matt white and alder, 800 mm / Asymmetric basin in matt white





Base unit with two drawers and open shelf in matt white and light birch, 1200 mm / Double basin in matt white / Ona faucet and Allegro accessories in matt white / Luna Ambient mirror / Ura L2-E shower enclosure and Rainsense shower head in matt white

The wall-mounted unit consists of a lightweight wooden frame with an open shelf and two integrated wooden drawers for a sleek, streamlined look. An internal organiser can be fitted into the top drawer, offering a neat combination of practicality and organisation.



Base unit with two drawers and open shelf in matt white and alder / Basin in matt white

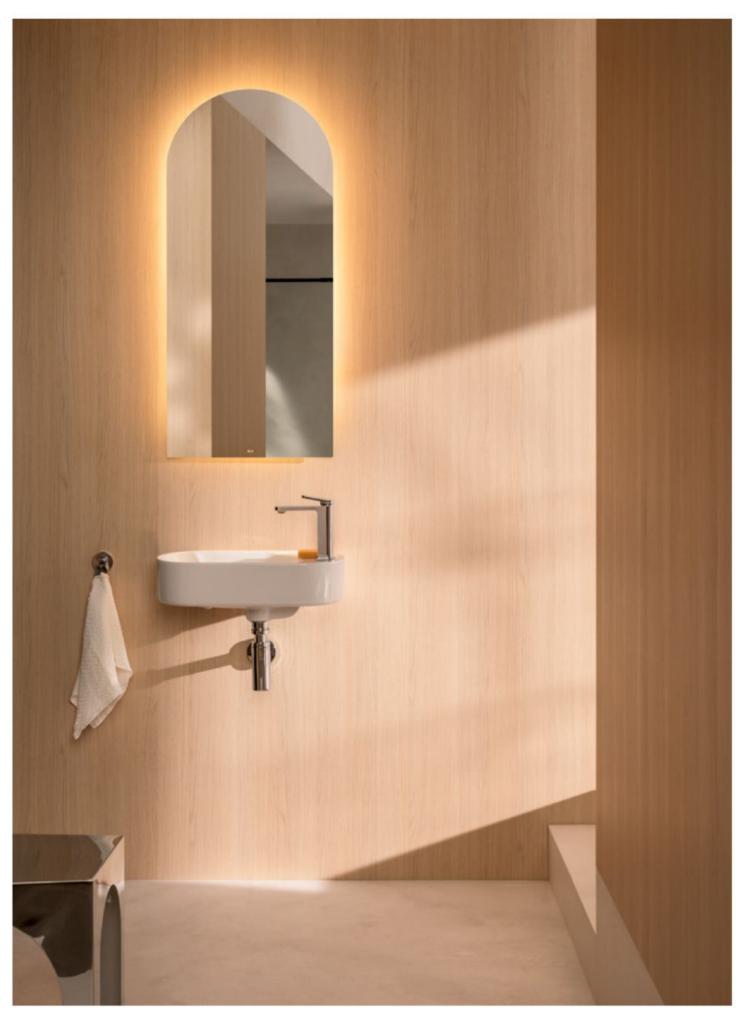
Basins & Furniture 43

The mini basin is a wall-hung design that optimises space with its compact dimensions. Well-suited for bathrooms where every millimetre counts, its minimalist modular structure eliminates the need for extra furniture, ensuring a clean and effortless integration.

Available in three finishes, this basin easily adapts to spaces where efficiency and functionality are essential.



Compact asymmetric wall-hung basin in white / Kay faucet in chrome / Luna Ambient mirror



 $Compact \ a symmetric \ wall-hung \ basin \ in \ white \ / \ Kay \ faucet \ in \ chrome \ and \ Hotels \ Round \ robe \ hook \ / \ Luna \ Ambient \ mirror$

Basins & Furniture 45

Mirrors are essential elements of bathroom design and the perfect complement to the Meridian collection. The Luna Ambient mirror features an arched shape that harmonises beautifully with the subtly curved design of this collection, adding a sense of warmth and style to the space.



Base unit with two drawers and open shelf in matt black and alder / Basin in matt black / Ona faucet and Allegro accessories in matt black / Luna Ambient mirror



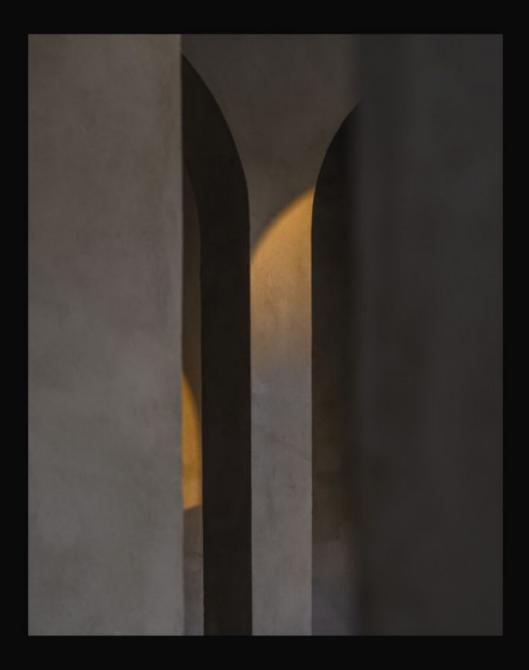


Toilets & Bidets

Carefully designed as compact architectural pieces in ceramic, Meridian toilets and bidets are available in a range of configurations, including wall-hung and back-to-wall models. Their refined aesthetics allow them to fit organically into any bathroom setting.

Toilets & Bidets 49

Simple yet contemporary, Meridian is intended to create comfortable and well-balanced spaces. The traditional close-coupled toilet has been reimagined as a modern, sophisticated piece, with the cistern harmoniously integrated into a single, streamlined form. This thoughtful design enhances spatial continuity and reinforces a clean, cohesive look. Optimised for functionality and ease of installation, it strikes the perfect balance between aesthetics and innovation.





Back-to-wall close-coupled toilet, in matt black



Back-to-wall close-coupled toilet, in matt white





Wall-hung toilet and bidet in matt white / PS3 dual flush plate in matt white / Nu faucet in glossy white and Allegro toilet roll holder in matt white

Roca Rimless® Vortex technology eliminates the traditional toilet rim, removing hard-to-reach areas where residue can accumulate. This not only improves hygiene but also optimises water flow for a highly efficient and effective flush. Designed for maximum performance, it works seamlessly with dual flush options of 4.5/3 litres and 4/2 litres, ensuring effective waste removal while significantly reducing water consumption. The innovative system also minimises noise emissions and reduces aerosol dispersion for a quieter, more hygienic experience.



Wall-hung toilet and bidet in matt black / PS3 dual flush plate, Ona faucet and Allegro accessories in matt black

Toilets & Bidets 55



Back-to-wall close-coupled toilets, in matt black and matt white





Features

Features 59

Basins & Furniture



- Asymmetric basins with extra side shelf.
- Available in various sizes, including ultra-compact solutions.
- Fineceramic® in three finishes: white, matt white and matt black.
- Space-saving siphon for maximum use.
- Full extraction drawers for easy access.
- Push-to-open and soft-close drawers.
- Metal drawer guides for perfect adjustment and performance.
- Three new furniture colours: alder, light birch, ebony.
- Made with wood sourced from FSC® certified forests.
- Two furniture designs: floorstanding structure or wall-hung cabinet.
- Metallic bathroom storage boxes available in different sizes.

Toilets & Bidets



- Roca Rimless® Vortex technology for optimised flushing performance, noise reduction and aerosol reduction.
- Dual flush options: 4.5/3 litres, adjustable to 4/2 litres.
- Wall-hung solutions with hidden fixations for a sleek aesthetic.
- Floorstanding toilets and bidets with a height of 42 cm for greater comfort.
- Removable soft-close seat and cover for easy cleaning.
- Available in three finishes: white, matt white and matt black.

Features 61



Ideal Combinations

Faucets that perfectly match the Meridian collection

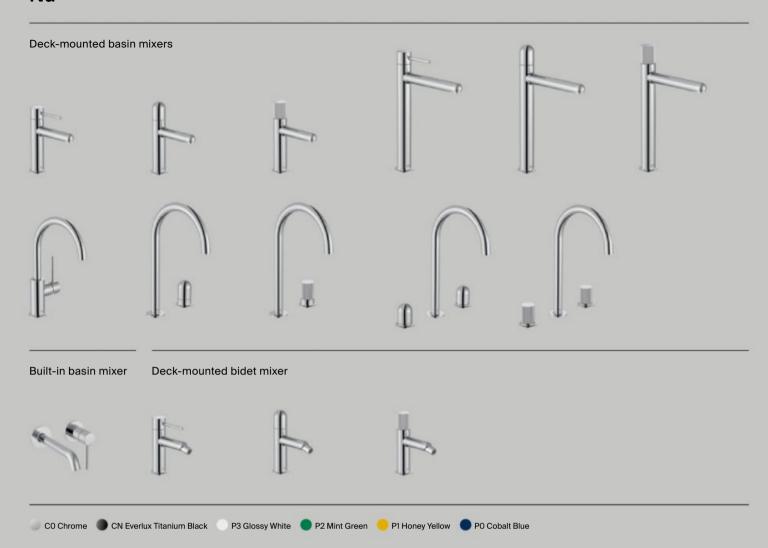
Ideal Combinations 61

Kay, Nu, and Ona faucets are the perfect combination for Meridian. Each collection brings its own unique character and blends seamlessly with Meridian's timeless design to create a cohesive, sophisticated bathroom space. These thoughtfully designed faucets ensure a perfect fit and enhance the overall bathroom design. The range offers style and functionality in every detail.

Kay



Nu



Ona

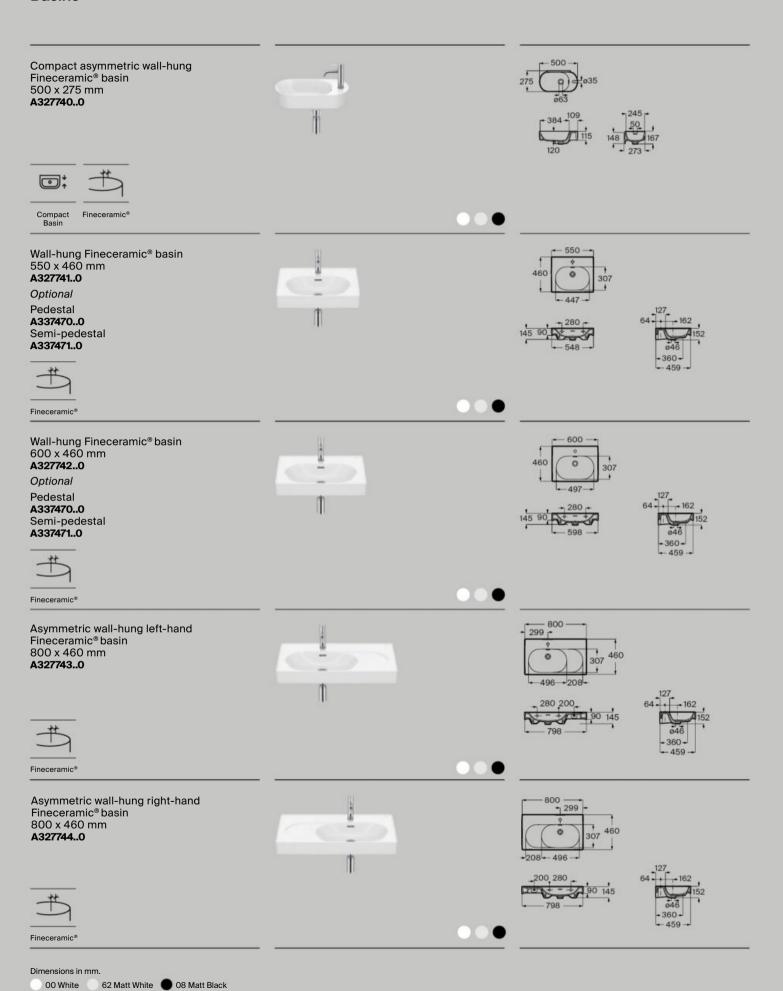


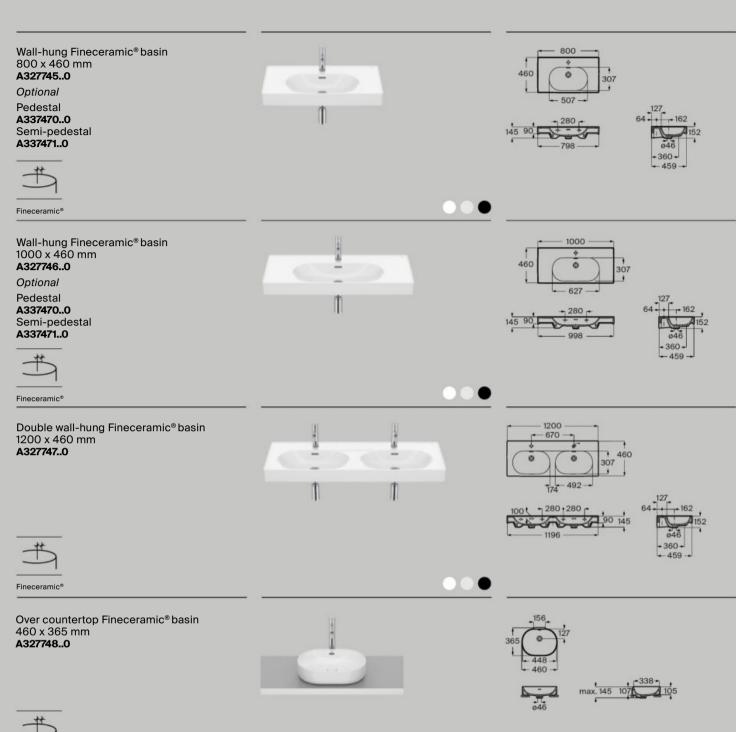


Technical Information

Technical Information 65

Basins









Technical Information 67

Furniture

550 mm

Base unit with two drawers and open shelf for basin A858105...







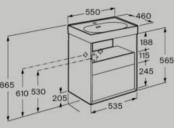
organiser

Internal

Space saving syphon







600 mm

Base unit with two drawers and open shelf for basin A858106...



Soft Close



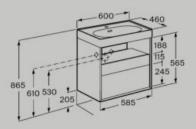




Space saving







800 mm

Base unit with two drawers and open shelf for basin A858107...



Soft Close





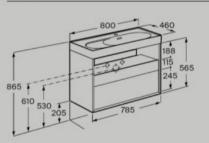












Compatible with centered or asymmetric basin

1000 mm

Base unit with two drawers and open shelf for basin **A858108...**



Soft Close



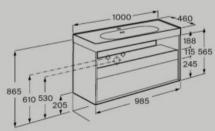




Space saving syphon







1200 mm

Base unit with two drawers and open shelf for two basins A858109...





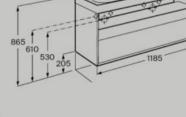
organiser





syphon





Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish:

🔘 605 Matt White and Light Birch 🤚 607 Matt White and Alder 🌓 608 Matt Black and Alder 🌑 610 Matt Black and Ebony







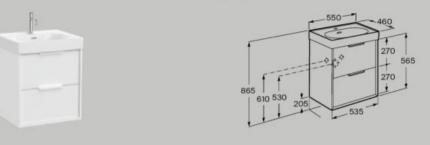
Basin not included

550 mm

Base unit with two drawers for basin

A858100509



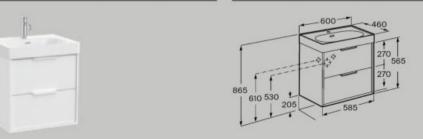


600 mm

Base unit with two drawers for basin





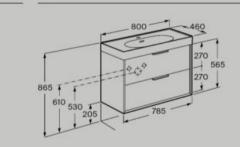


800 mm

Base unit with two drawers for basin

A858102509





Compatible with centered or asymmetric basin

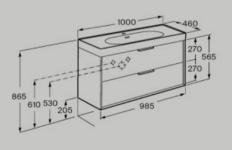
1000 mm

Base unit with two drawers for basin

A858103509





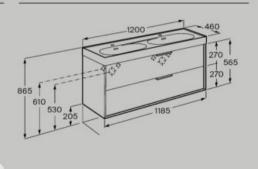


1200 mm

Base unit with two drawers for two basins **A858104509**







Dimensions in mm.

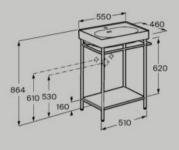
509 Matt White

Basin not included

550 mm

Floorstanding metal structure for basin with shelf and towel holder **A858110...**

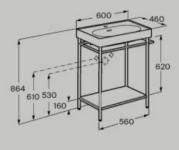




600 mm

Floorstanding metal structure for basin with shelf and towel holder **A858111...**

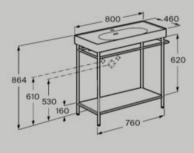




800 mm

Floorstanding metal structure for basin with shelf and towel holder **A858112...**

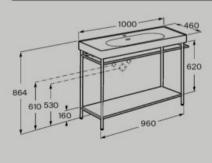


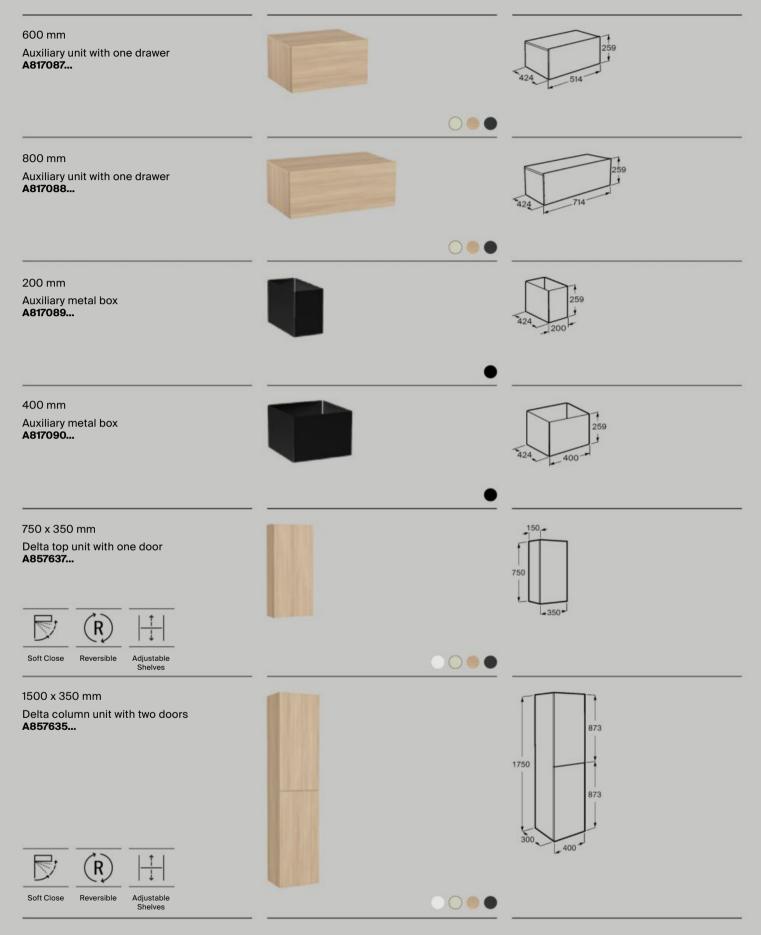


1000 mm

Floorstanding metal structure for basin with shelf and towel holder **A858113...**







Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish: $\frac{1}{2} \left(\frac{1}{2} \right) = \frac{1}{2} \left(\frac{1}{2} \right) \left(\frac{1}{2} \right)$

509 Matt White 601 Light Birch 602 Alder 603 Ebony

* Finishes for metal boxes: 485 Matt Black

Auxiliary units and boxes complement the metal structures and allow for different combinations.

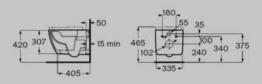
Technical Information 71

Toilets

Wall-hung Roca Rimless® Vortex WC A346747..0

Soft-closing WC seat and cover A801F92..1















Dual flush



Dual flush





Compatible with Multiclean®

Roca Rimless® Soft close Vortex

Soft-closing WC seat and cover







180 358

Back to wall single floorstanding Roca Rimless® Vortex WC with dual outlet A347747..0

A801F92..1









Roca Rimless®

Vortex



Soft close









Dual flush Dual flush Installation Systems

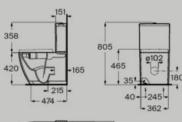
Compatible with Multiclean®

Back-to-wall close-coupled Roca Rimless® Vortex WC with dual outlet

A342747..0 Dual flush 4.5/3L WC cistern with lid, adjustable to 4/2L, with bottom inlet

A341742..0 Soft-closing WC seat and cover A801F92..1





180 358 395 425 + 68







Soft close



Dual flush





Compatible

Dual flush

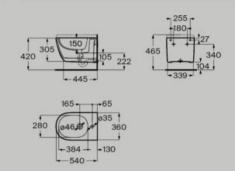
Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish:

- 00 White
- 62 Matt White 08 Matt Black

Bidets

Wall-hung bidet A357745..0 Soft-closing bidet lid **A806F92..1**



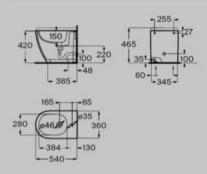




Soft close Hidden fixations

Back-to-wall bidet A357747..0 Soft-closing bidet lid A806F92..1







Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish:

00 White

62 Matt White 08 Matt Black

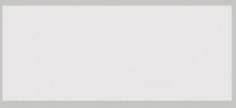


Product Finishes

74 Meridian Collection

Ceramics





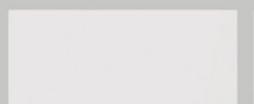


00 White

62 Matt White

08 Matt Black

Furniture







509 Matt White

605 Matt White and Light Birch

608 Matt Black and Alder

610 Matt Black and Ebony

Auxiliary Units







601 Light Birch

602 Alder

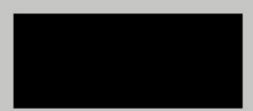
603 Ebony

Metal Structures



485 Matt Black

Metal Boxes



485 Matt Black

Technical Information 75





Our Planet. Our Home

We are committed to putting people and the planet at the center of every decision we make. Because creating a sustainable future starts with the spaces we live in, and how we produce these spaces is key. That's why we craft products that bring comfort, beauty, and balance to your home, while protecting the planet every step of the way.

Every detail matters: from eco-designing products that last a lifetime to minimizing emissions, using clean energy, and reducing water and resource consumption. We believe that a home — whether our own or the planet we all share — should be a place of wellbeing, harmony, and care. This belief guides our comprehensive approach to sustainability, which involves taking a wide range of actions, such as reusing and recycling more, improving our processes, and ensuring access to water and sanitation for those who need it most, among many other initiatives.

2045

Net-zero ambitionWorld's first electric tunnel kiln in operation

53%

decrease in scopes 1 + 2 **CO**₂ **emissions**

55%

decrease in energy use intensity

41,000+

PV panels onsite generating 21.2+ GWh renewable energy per year

54%

decrease in water consumption*

58%

decrease in water use intensity*

78%

of valorised wasted*

58%

drop in waste generation intensity**

*Between 2018 and 2024 | **FY2024

78 Meridian Collection



"We approach projects from an engaged and complex perspective, bringing together culture and technology to convey naturalness, balance and humanity" ADP



Altherr Desile Park is a Barcelona-based design studio specialising in product and colour design, creative direction and ephemeral architecture for internationally renowned furniture and interior design companies. They work with an open and sensitive conceptualisation process that results in timeless, elegant and welcoming projects. Their integral design vision consistently combines interculturality, sustainability and a deep care for details, materials and colours.

Roca is a family-owned company dedicated to the design, manufacturing, and sale of bathroom solutions for architecture, construction, and interior design. Founded in Barcelona in 1917, it combines tradition and knowledge with a passion for innovation and respect for the environment.

With sustainability as a key element in all its processes and a commitment to ensure a better planet for future generations, Roca is present in 170 countries, operating 79 factories across the five continents with more than 20,000 employees.

Direction Roca

Creative Direction Clase

Photography Salva López

Art Direction and Set Design Altherr Désile Park

Set Stylist Dani de Vito

Text Cecilia Díaz Betz

Photographs taken at Espai Xavier Corberó, Esplugues de Llobregat, Barcelona Roca Photo Studio, Gavà, Barcelona



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